

# LUNKERIT L 250 S

## **DESCRIPTION:**

Lunkerit L 250 S is an exothermic powder for covering heads of ingot Moulds when casting steel.

## **USE:**

When the pouring is finished Lunkerit L 250 S is put on the head of ingot. It burns because of the heat of the melt. So it prevents the quick cooling and formation of shrinkage.

## **ADVANTAGES:**

Uniform cooling, there is no secondary shrinkage; it is easy to remove Lunkerit L 250 S from the surface.

## **PROPERTIES:**

Bulk density: 600 – 800 g/l

Al met.: min. 24 %

Moisture: under 1.5 %

Ignition point: about 650<sup>0</sup> C

## **STORAGE AND PACKING:**

Lunkerit L 250 S should be stored in places far from heat sources. Packing in PVC sacs in agreement with the customer.

## **Warning!**

Every endeavor has been made to ensure that the information given herein is true and reliable but is given only for guidance of our customers without any guaranty for the single case because we have no control in the applications proceeding. Users are advised to confirm the stability of our recommendations by their own tests.